

Factory Production From 15/05/03 to 16/05/03

Line 1

Night Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
CUSTARD	15/05	22:07	1,503.9	7.76	4,196	9	98%
CUSTARD	15/05	23:08	1,505.8	7.71	4,195	20	95%
FLOUR SR	16/05	0:15	1,505.1	8.06	4,197	22	87%
FLOUR SR	16/05	1:24	1,504.0	8.12	4,198	8	88%
SUGAR	16/05	22:15	1,507.0	11.15	4,188	15	92%
SUGAR	16/05	23:20	1,506.1	9.36	4,188	22	26%
					25162	96	

Morning Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
FLOUR WHM	15/05	6:51	1,505.5	9.44	4,193	37	83%
FLOUR WHM	15/05	8:03	1,506.0	10.91	4,186	27	95%
FLOUR WHM	15/05	9:06	1,505.1	9.37	4,193	43	94%
FLOUR WHM	15/05	10:10	1,505.2	8.82	4,195	12	97%
FLOUR WHM	15/05	11:12	1,505.3	10.36	4,194	11	92%
FLOUR WHM	15/05	12:17	1,504.4	9.08	4,195	9	89%
FLOUR WHM	15/05	13:24	1,505.2	9.14	4,186	28	20%
MSHAKE STR	16/05	6:25	1,504.1	8.15	4,197	4	102%
MSHAKE STR	16/05	7:24	1,504.0	8.38	4,198	3	98%
MSHAKE STR	16/05	8:25	1,504.2	9.28	4,186	33	89%
MSHAKE STR	16/05	9:32	1,505.1	8.90	4,195	7	100%
MSHAKE STR	16/05	10:32	1,504.6	8.71	4,186	25	59%
					50304	239	

Evening Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
FLOUR WHM	15/05	14:49	1,506.9	9.64	4,193	29	77%
FLOUR WHM	15/05	16:07	1,507.2	11.70	4,189	15	89%
FLOUR WHM	15/05	17:14	1,504.4	8.30	4,195	13	94%
CUSTARD	15/05	18:39	1,505.7	9.38	4,192	9	80%
CUSTARD	15/05	19:54	1,504.8	7.96	4,192	15	92%
CUSTARD	15/05	20:59	1,504.5	7.98	4,190	16	31%
SUGAR	16/05	15:27	1,508.2	11.85	4,181	40	75%
SUGAR	16/05	16:47	1,508.4	12.02	4,186	41	45%
SUGAR	16/05	19:00	1,507.4	11.73	4,170	35	50%
SUGAR	16/05	20:59	1,508.8	10.75	4,185	21	16%
					41873	234	

Total for Line 117339 569

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Line 2

Night Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
SPONGE MIX	15/05	22:10	1,504.3	6.67	4,174	27	89%
SPONGE MIX	15/05	23:17	1,504.7	4.66	4,200	0	95%
SPONGE MIX	16/05	0:20	1,504.1	5.79	4,199	1	79%
SPONGE MIX	16/05	1:36	1,505.1	5.74	4,200	0	81%
SPONGE MIX	16/05	2:50	1,503.5	5.26	4,199	1	97%
SPONGE MIX	16/05	3:52	1,503.8	6.29	4,200	0	88%
FLOUR PLAIN	16/05	22:31	1,505.5	5.75	4,200	0	100%
					29372	29	

Morning Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
FLOUR STR	15/05	6:27	1,511.4	18.69	4,163	37	86%
FLOUR STR	15/05	7:36	1,506.1	10.42	4,192	8	98%
FLOUR STR	15/05	8:37	1,504.7	6.43	4,198	2	95%
FLOUR STR	15/05	9:40	1,505.2	6.67	4,200	1	95%
FLOUR STR	15/05	10:43	1,505.8	5.69	4,199	2	102%
FLOUR STR	15/05	11:42	1,504.6	6.47	4,163	39	99%
BATTER MIX	15/05	13:41	1,506.2	7.61	4,196	10	6%
BATTER MIX	16/05	6:17	1,514.3	16.94	4,180	25	83%
BATTER MIX	16/05	7:29	1,508.2	9.71	4,106	30	
BATTER MIX	16/05	7:29	1,508.2	9.71	4,106	30	
					41703	184	

Evening Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
BATTER MIX	15/05	15:07	1,508.5	8.72	4,193	10	84%
BATTER MIX	15/05	16:18	1,508.4	10.61	4,172	35	74%
BATTER MIX	15/05	17:38	1,505.0	8.13	4,199	7	97%
BATTER MIX	15/05	18:40	1,508.7	9.88	4,189	14	87%
BATTER MIX	15/05	19:49	1,507.3	7.20	4,199	1	94%
FLOUR PLAIN	16/05	18:49	1,513.2	12.94	4,180	20	90%
FLOUR PLAIN	16/05	19:55	1,517.8	15.90	4,181	33	65%
FLOUR PLAIN	16/05	21:27	1,512.4	13.28	4,192	8	48%
					33505	128	

Total for Line 104580 341

Factory Production From 15/05/03 to 16/05/03

Line 3

Morning Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
MSHAKE CHK	15/05	6:35	501.9	3.37	4,484	29	76%
MSHAKE CHK	15/05	7:54	501.4	2.79	4,500	4	43%
MSHAKE CHK	15/05	10:13	503.1	3.58	4,500	0	6%
SALT 500	16/05	13:05	502.8	3.78	4,496	4	42%
					17980	37	

Evening Shift

Product	Date	Time	Mean	SD	Count	Rejects	Efficiency
MSHAKE CHK	15/05	16:02	501.5	2.25	4,497	5	97%
MSHAKE CHK	15/05	17:04	501.3	1.85	4,499	1	98%
MSHAKE CHK	15/05	18:05	501.4	2.15	4,497	3	100%
MSHAKE CHK	15/05	19:05	501.5	1.99	4,496	6	91%
MSHAKE CHK	15/05	20:11	501.6	1.74	4,498	2	98%
MSHAKE CHK	15/05	21:12	501.3	1.95	4,496	5	15%
SALT 500	16/05	14:22	501.3	2.67	4,500	1	
					31483	23	

Total for Line 49463 60

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